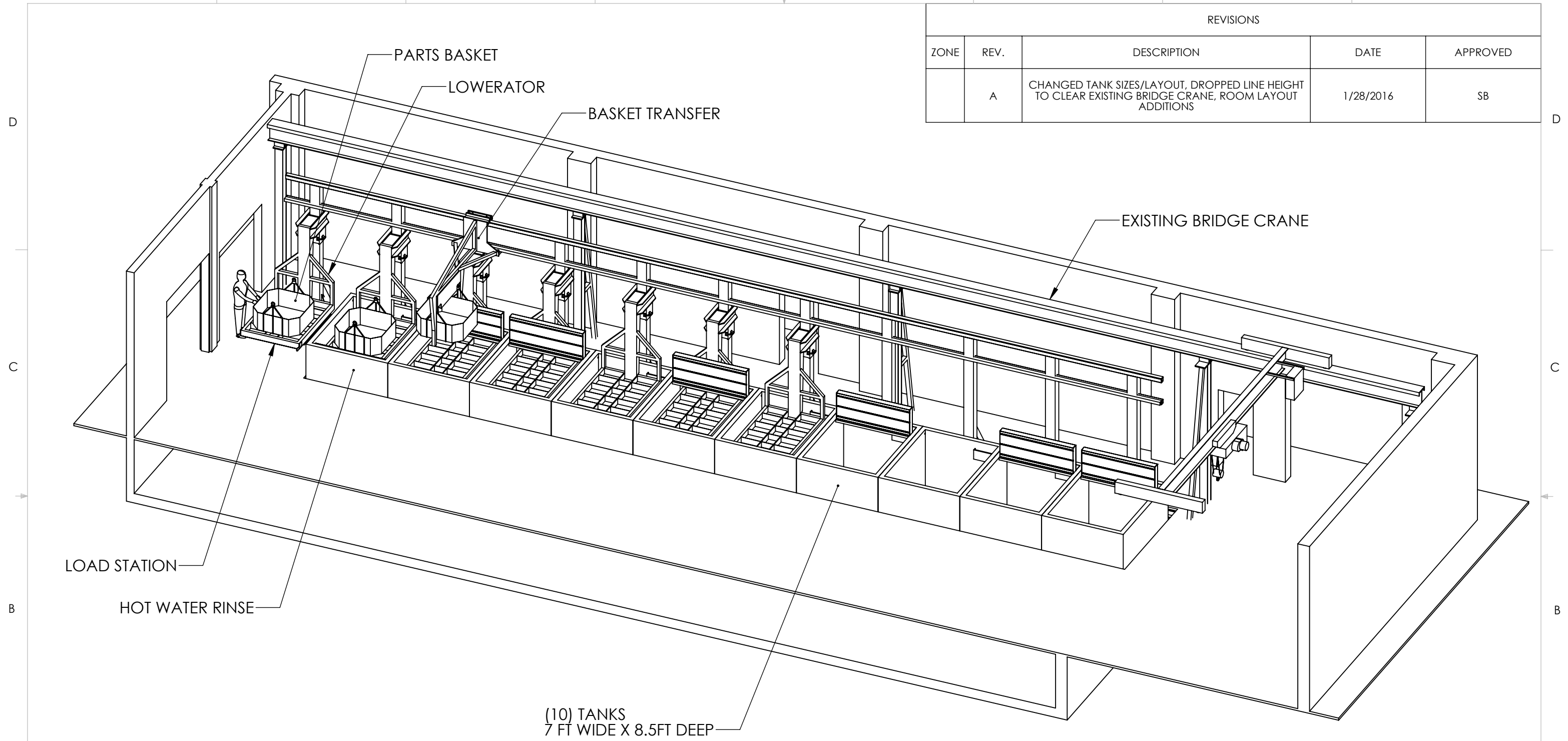


8 7 6 5 4 3 2 1

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	CHANGED TANK SIZES/LAYOUT, DROPPED LINE HEIGHT TO CLEAR EXISTING BRIDGE CRANE, ROOM LAYOUT ADDITIONS	1/28/2016	SB



LOAD STATION

HOT WATER RINSE

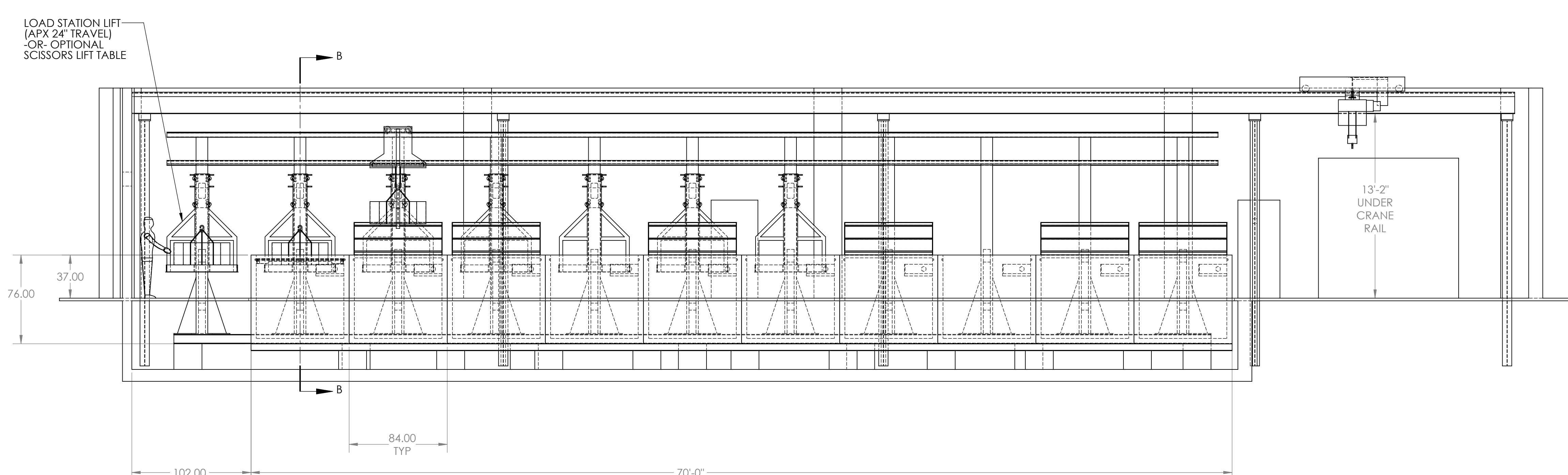
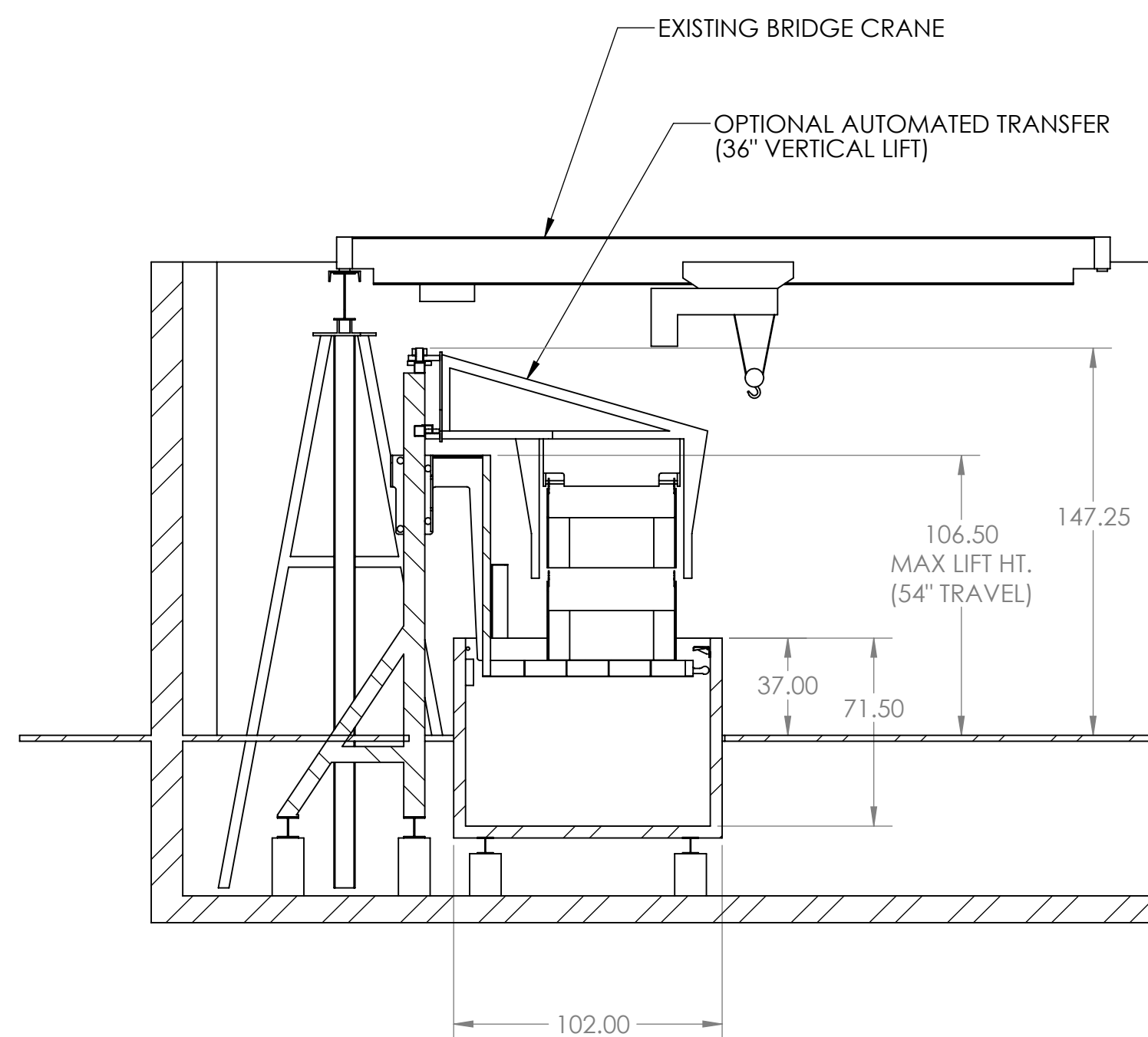
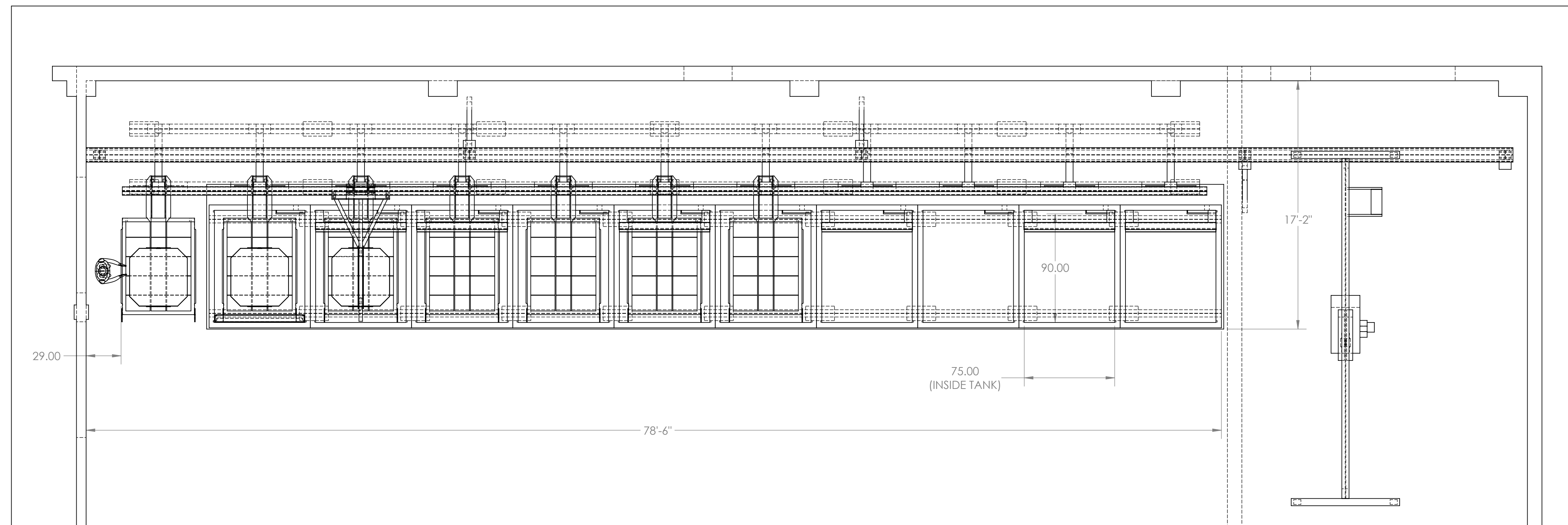
(10) TANKS
7 FT WIDE X 8.5FT DEEP

NOTE: SOME LOWERATORS REMOVED FOR CLARITY

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE	REL INC
DIMENSIONS ARE IN INCHES		DRAWN	SBERG	
TOLERANCES:		CHECKED		TITLE:
FRACTIONAL ± 1/16		ENG APPR.		Automated Clean Line
ANGULAR: MACH ± .5 BEND ± 1		MFG APPR.		SIZE
TWO PLACE DECIMAL ± .01		Q.A.		DWG. NO.
THREE PLACE DECIMAL ± .005		COMMENTS:		REV
INTERPRET GEOMETRIC TOLERANCING PER:				B 170-00000 A
MATERIAL				SCALE: 1:90 WEIGHT:
FINISH				SHEET 1 OF 2
NEXT ASSY	USED ON			
APPLICATION				
DO NOT SCALE DRAWING				

8 7 6 5 4 3 2 1



SECTION B-B

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES		SBERG	3-18-15
TOLERANCES:			
FRACTIONAL ±			
ANGULAR MATCH ±			
BEND ±			
TWO PLACE DECIMAL ±			
THREE PLACE DECIMAL ±			
INTERPRET GEOMETRIC TOLERANCING PER:			
MATERIAL			
NEXT ASSY	USED ON	FINISH	
APPLICATION			

REL INC	
TITLE:	
Automated Clean Line	
SIZE	DWG. NO.
D	170-00000
SCALE: 1:56	WEIGHT:
	SHEET 2 OF 2

170-00000