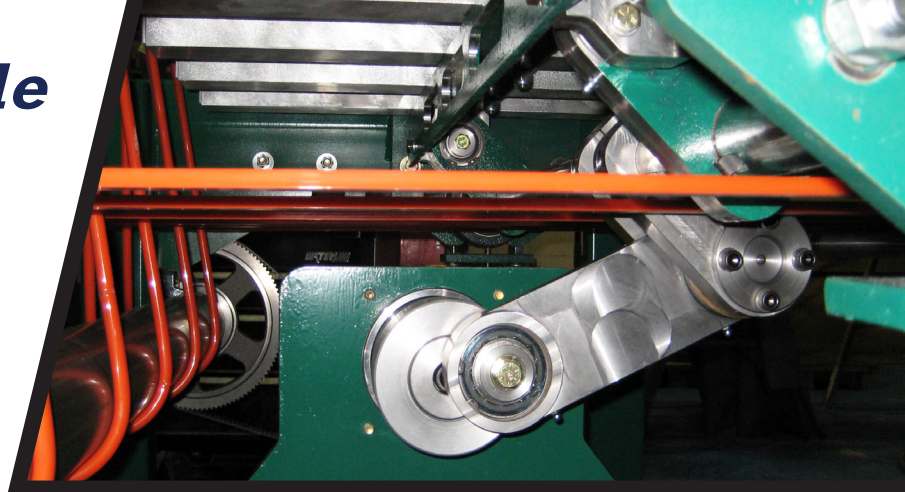




**Reliable**  
**Exact**  
**Logical**

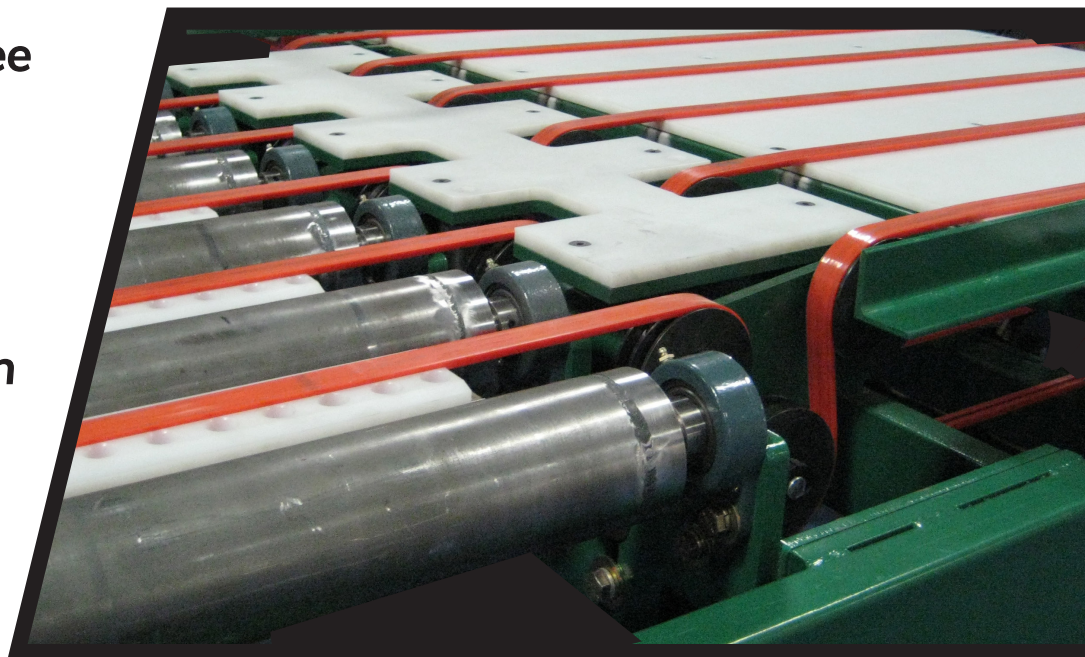


**Opportunity:**

90 degree  
direction  
change

**Solution:**

Servo driven  
lift bed with  
vacuum



**Results:**

Running 10 yrs  
and counting

ROI 2 yrs  
based on plant  
down time

