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REL TAM Panel - Twin (Part Number: 250-00103)



Certification

REL certifies that REL TAM Panels are Hexavalent Chromium free.

Compliances met by REL TAM Panel plating: RoHS, REACH, WEE, ELV, and Proposition 65.

Pratt & Whitney Approved TAM 146040-1 (Mirror Finish).

REL, Inc. is an officially approved P&W Source Manufacturer. REL, Inc. certifies that the Fluorescent Penetrant Inspection REL TAM Panel meets the requirements as stated in **TAM 146040-1, ASTM E1417, MIL-STD-6866, TO 33B-1-1, NAVAIR 01-1A-16-1, TM 1-1500-335-23, Rolls-Royce, and GE Aviation Process Specification P3TF47**. The REL TAM Panel has been manufactured and tested in accordance with the REL, Inc. procedure RWI-1105.

REL TAM Panels and Documentation included:

1. Case w/ panel certifications,
2. Serialized crack size certification documents, and
3. Pictures of the manufactured defects (5 each).

REL TAM Panel Cleaning Procedure:

1. Ultrasonically clean in 98% methanol for 15 minutes,
 - a. Alternate Cleaning Methods:
 - i. Ultrasonically clean in Acetone
 - ii. Ultrasonically clean in Isopropyl Alcohol
 - iii. Ultrasonically clean in Aqueous Alkaline Solutions

NOTE: Do NOT use Oxidizing Chemicals to Clean panel

2. 15 minutes air dry,
3. Verify cleanliness:
 - a. Use a LED UV-A lamp Certified to ASTM E3022. (See illustrations on 'ASTM E3022 Certified Inspection Lamps'. REL, Inc. document included for lamps approved for this purpose.)
 - b. Inspect REL TAM Panel (5 places) at the intensity level of 3000 microwatts per centimeter squared to verify no residual fluorescent penetrant exists on the surface.

REL TAM Panel storage:

1. Store in dry packaging, or
2. Store in Acetone

REL TAM Panels Serial Numbers: 290395-069_A & 290395_069_B

Date of Certification: September 26, 2024

Certified by: 
Craig Kangas